

# re-plate Strengthening of reinforced concrete

# Description

re-plate is a prestressing steel made of memory-steel in the form of a lamina. The product is an efficient and easy to install strenghtening system especially for the retrofit of buildings. The material is prestretched by re-fer in the factory to a permanent deformation, pre-punched and delivered to the constrution site as rolled laminate. The lamina is then mechanically anchored at both ends in the concrete base using Hilti direct fastening. To activate re-plate or prestress it, the memory-steel is heated to >220 °C by an infrared radiant heater of re-fer. The ready-applied lamina acts as a prestressed, external tension strap without bond.

Remark: In case corrosion protection is required max. activating temperature is

#### Uses

#### Increase of load capacity

- > in the event of increases in the payload or traffic load
- > for the conversion of buildings
- > for changes to the load-bearing system
- > for damaged structural parts

#### Increase of usability

- > by reduction of deflection
- > by closing or reducing cracks

#### Seismic strengthening

> thanks to enormous ductility

# **Advantages**

Simple prestressing of existing reinforced concrete beams and plates

- > high tensile strength and ductility
- > very good corrosion resistance (CRC 1)
- > meets requirements against stress corrosion cracking
- > easy handling, fast application
- > simple and efficient prestressing
- > low overall height
- > easy to transport
- > lamina crossings possible

# **Product data**



re-plate:

Dimensions	Cross-section	Prestressing force $F_{p,\theta}$	Prestressing $\sigma_{p,\theta^{-*}}$	Relaxation
120/1.5 mm	180 mm <sup>2</sup>	68 kN	380 N/mm²	15% after t <sub>∞</sub>

Maximal stress $f_{s,ud}$ **	Anchorage resistance $F_{s,ud}$ **
610 MPa	109.8 kN

<sup>&</sup>lt;sup>k</sup> In case corrosion protection is reauired max. activating temperature is 165 °C, this results in prestress 300N/mm<sup>2</sup> (54 kN/re-plate)

#### **General designation**

re-plate

### **Appearance**

Stainless steel laminae, matt

#### Form of delivery

Cut to length and pre-punched according to parts list for mechanical end anchoring

Dry, up to max. +50°C



<sup>\*\*</sup> Design value at anchorage failure



## Informationen

## Condition of the substrate

re-plate reinforcement is for reinforced concrete and concrete structures. The substrate must be able to take loads. Any protrusions (concrete brows, etc.), plaster or insulation in area of the reinforcing tapes must be removed beforehand.

# Fire protection

re-palte can be protected with various Sika fire protection mortars. For a high degree of reinforcement and dual safety in the event of failure <1 of re-plate under the action of heat, object-specific fire protection measures are required. Depending on the field of application, the easily applicable fire protection system can be dimensioned based on the valid Sika product documentation.

# **Application re-plate**

Handling and installation are carried out the in accordance with theapplication instructions of re-fer. All necessary processing materials and equipment can be purchased from re-fer. Upon request, re-fer provides all processing equipment with application technicians on a rental basis.

#### Fire protection measures:



Indoor plaster-based application:

SikaCem Pyrocoat® «Fire protection spray plaster»
Indoor cement-based application \*

SikaCrete®-213F «Fire protection spray mortar»

\*Further mortars from the Sika Monotop® series are available for outdoor applications.

#### **Notes**

All technical values in this product data sheet are subject to the re-fer quality assurance. Current measured values may deviate from the product specifications

For dimensioning, re-fer provides engineering support and advice. For further information please visit us at www.re-fer.eu (references, technical data sheets, application and safety regulations, tender texts, test reports and publications) or contact our technical service directly.

The information is this product data sheet is valid for the corresponding product delivered by re-fer AG Switzerland and re-fer GmbH Germany. Please note that the data may differ in other countries and please refer to the local product data sheet abroad. The information and data in this technical data sheet are intended to ensure that the product is intended for normal use and is based on our knowledge and experience. However, they do not relase the user from the obligation to check the suitability and use of the product on his own responsibility.

Product specifications are subject to change without notice. In all other respects, our terms and conditions of sale and delivery shall apply. The latest product data sheet shall apply, which should be requested from us.

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